

## ***P15 Motor Data***

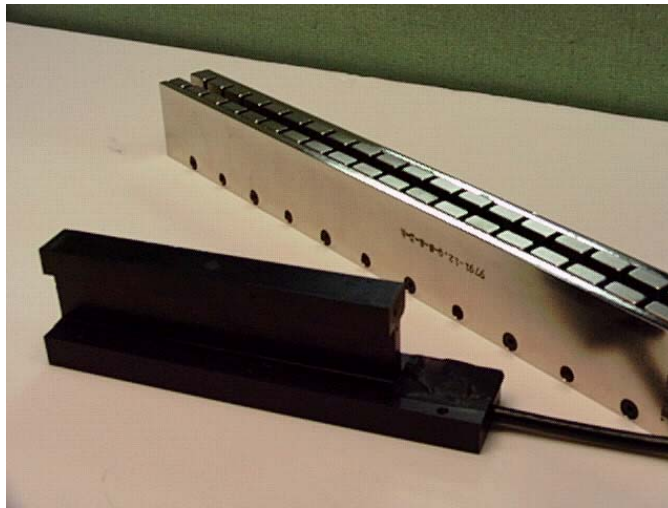
### **Brushless Linear Servo Motors designed for Advanced Motion Applications**

Designed for today's most advanced applications, Airex Brushless Linear Servo Motors offer the absolute best in linear motion technology.

Airex patented machine winding technology produces motors with exceptional performance, smooth motion, high accuracy, unmatched unit-to-unit repeatability, high acceleration, and stiffness. Used in high precision processing equipment, these motors meet and exceed the rigorous demands required in today's mfg, assembly, test and inspection environments.

Applications include multi-tiered stages, semiconductor mfg, inspection systems, micro-machining equipment, optical scanning devices, laser machining, and electrical component testing.

The P15 is a standard design in the Solution Series linear motor family. Airex also offers custom designs in ironless rotary and linear configurations.



#### ***FEATURES:***

- ***CONTINUOUS FORCE UP TO 36 LBS.***
- ***PEAK FORCE UP TO 114 LBS.***
- ***HIGHEST FORCE TO COIL MASS RATIO***
- ***HIGH ACCURACY/REPEATABILITY***
- ***EFFICIENT THERMAL PERFORMANCE***
- ***VELOCITIES > 3 M/SEC ACCELERATIONS > 5 G***
- ***ZERO MAGNETIC PRELOAD***
- ***SINUSOIDAL OR HALL EFFECT COMMUTATION***
- ***THERMISTOR & THERMOSTAT OPTIONS***
- ***HIGH PERFORMANCE RARE EARTH MAGNETS***
- ***LOW INDUCTANCE COIL FOR FAST RESPONSE***
- ***NON- CONTACTING ASSEMBLIES***
- ***CONTINUOUS TRACK TO 24 INCHES***
- ***CONFIGURABLE CONNECTIONS/CABLE OPTIONS***
- ***FULLY CUSTOMIZABLE DESIGN***

***Solution Series™ Linear Motors***

***www.airex.com***

# P15 Motor Data

	<b>UNITS</b>	<b>P15-1</b>	<b>P15-2</b>	<b>P15-3</b>	<b>P15-4</b>
COIL LENGTH	INCHES [MM]	2.4 [61.0]	4.8 [122.0]	7.2 [182.9]	9.6 [243.8]
BRACKET LENGTH *	INCHES [MM]	3.6 [91.4]	6.0 [152.4]	8.4 [213.4]	10.8 [274.3]
COIL WEIGHT	LBS [KG]	0.2 0 [.09]	0.50 [.23]	0.80 [3.6]	1.10 [5.0]
MAGNET TRACK WEIGHT	LBS/FT [N/CM]	3.7 [0.5]	3.7 [0.5]	3.7 [0.5]	3.7 [0.5]
MAX. COIL TEMPERATURE	°C	125	125	125	125

## Series Connected Coils

FORCE CONSTANT	LBS [N]/AMP	2.7 [12.1]	5.4 [24.2]	8.2 [36.3]	10.9 [48.4]
COIL RESISTANCE ** (6 LEAD @25° C)	OHMS	9.98	19.97	29.95	39.94
PHASE RESISTANCE ** (@25° C. IN DELTA)	OHMS	6.66	13.31	19.97	26.63
COIL RESISTANCE ** (6 LEAD @125° C)	OHMS	13.83	27.67	41.50	55.33
PHASE RESISTANCE ** (@125° C. IN DELTA)	OHMS	9.22	18.44	27.67	36.89
INDUCTANCE (6 LEAD [DELTA]) @ 1KHZ	MH	2.1 [1.4]	4.2 [2.8]	6.3 [4.2]	8.4 [5.6]
CONTINUOUS FORCE	LBS [N]	7.9 [35.1]	15.8 [70.2]	23.7 [105.3]	31.6 [140.4]
CONTINUOUS CURRENT ***	AMPS	2.90	2.90	2.90	2.90
CONTINUOUS POWER (@125° C)	WATTS	78	155	233	310
PEAK FORCE	LBS [N]	25 [111]	50 [222]	75 [333]	100 [444]
PEAK CURRENT ***	AMPS	9.17	9.17	9.17	9.17
PEAK POWER (@125° C; 10% DUTY CYCLE)	WATTS	775	1550	2325	3100
BACK EMF CONSTANT	V/IPS [V /MPS]	0.3 [12.1]	0.6 [24.2]	0.9 [36.3]	1.2 [48.4]
ELECTRICAL TIME CONSTANT **	MSEC	.21	.21	.21	.21
THERMAL RESISTANCE	°C/WATT	1.68	0.84	0.56	0.42
MOTOR CONSTANT	LBS [N]/√W	0.9 [3.99]	1.3 [5.64]	1.6 [6.90]	1.8 [7.97]

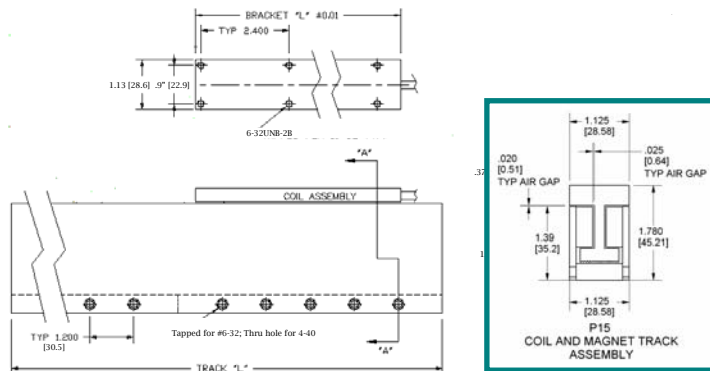
## Parallel Connected Coils

FORCE CONSTANT	LBS [N]/AMP	1.4 [6.1]	2.7 [12.1]	4.1 [18.2]	5.4 [24.2]
COIL RESISTANCE ** (6 LEAD @25° C)	OHMS	2.45	4.90	7.34	9.79
PHASE RESISTANCE ** (@25° C. IN DELTA)	OHMS	1.63	3.26	4.90	6.53
COIL RESISTANCE ** (6 LEAD @125° C)	OHMS	3.70	7.40	11.10	14.80
PHASE RESISTANCE ** (@125° C. IN DELTA)	OHMS	2.47	4.93	7.40	9.86
INDUCTANCE (6 LEAD [DELTA]) @ 1KHZ	MH	0.5 [0.3]	1.0 [0.7]	1.6 [1.0]	2.1 [1.4]
CONTINUOUS FORCE	LBS [N]	7.9 [35.0]	15.7 [70.0]	23.6 [105.0]	31.5 [139.9]
CONTINUOUS CURRENT ***	AMPS	5.78	5.78	5.78	5.78
CONTINUOUS POWER (@125° C)	WATTS	82	165	247	330
PEAK FORCE	LBS [N]	25 [111]	50 [221]	75 [332]	99 [443]
PEAK CURRENT ***	AMPS	18.28	18.28	18.28	18.28
PEAK POWER (@125° C; 10% DUTY CYCLE)	WATTS	824	1648	2472	3295
BACK EMF CONSTANT	V/IPS [V /MPS]	0.2 [6.1]	0.3 [12.1]	0.5 [18.2]	0.6 [24.2]
ELECTRICAL TIME CONSTANT **	MSEC	.21	.21	.21	.21
THERMAL RESISTANCE	°C/WATT	1.58	0.79	0.53	0.39
MOTOR CONSTANT	LBS [N]/√W	0.9 [3.85]	1.2 [5.45]	1.5 [6.68]	1.7 [7.71]

\* Length is specified without Hall device

\*\* These specifications reflect a 6 lead or delta connected coil with 1 foot of cable. A 6-lead motor has Start/Finish leads available at the cable end for control of each individual phase. Additional cable will increase resistance values.

\*\*\* An appropriate heat sink is required to dissipate the continuous power generated by the motor coil and maintain the coil assembly at or below the maximum specified operating temperature.



P15 Series	-1	-2	-3	-4
Bracket "L"	3.6	6.0	8.4	10.8
inches [mm]	[91.4]	[152.4]	[213.4]	[274.3]
# of Holes "N"	4	6	8	10
Track "L"	Increments of 2.4" to 48" long			